

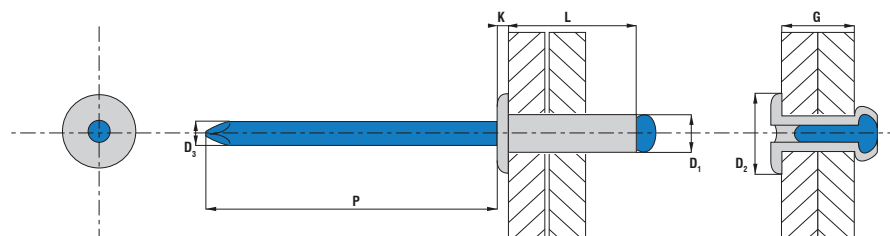
# ASD OPEN TYPE 3.2/4.0



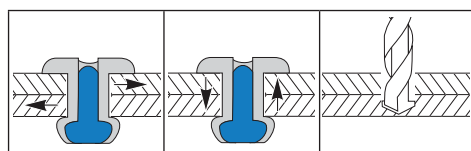
ASD3.2-4.0FICHE

For installation information please refer to the tooling overview and manuals on our website [www.scell-it.com](http://www.scell-it.com)  
 Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site web.  
 Angaben zur Verarbeitung entnehmen Sie bitte der Geräteübersicht und den Betriebsanleitungen auf unserer Website.  
 Pro informace ohledně montáže navštivte naše webové stránky nebo nahlédněte do manuálu k nářadí.

ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Steel	Tige : Acier	Dorn : Stahl	trn : Ocel
Body : Aluminium	Corps : Aluminium	Körper : Aluminium	řfik : Hliník
Dome head	Tête plate	Flachrundkopf	plochá hlava



PART NO/REF	D <sub>1</sub>	L	D <sub>2</sub>	K	D <sub>3</sub>	P	G
	Ø (mm)	(mm) +1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASD3206	3.2 +0.08 / -0.10	6.0	6.5 -0.7 / +0.0	0.8 -0.2 / +0.2	1.25	27	1.5-3.5
ASD3208		8.0					3.5-5.5
ASD3210		10.0					5.5-7.0
ASD3212		12.0					7.0-9.0
ASD3214		14.0					9.0-11.0
ASD3216		16.0					11.0-13.0
ASD3218		18.0					13.0-15.0
ASD3220		20.0					15.0-17.0
ASD3225		25.0					17.0-22.0
ASD4006		4.0 +0.08 / -0.15					6.0
ASD4007	7.0		2.0-4.0				
ASD4008	8.0		3.0-5.0				
ASD4010	10.0		5.0-6.5				
ASD4012	12.0		6.5-8.5				
ASD4014	14.0		8.5-10.5				
ASD4016	16.0		10.5-12.5				
ASD4018	18.0		12.5-14.5				
ASD4020	20.0		14.5-16.5				
ASD4023	23.0		16.5-19.0				
ASD4025	25.0		19.0-21.5				
ASD4030	30.0		21.5-26.0				
ASD4035	35.0		26.0-30.0				



D <sub>1</sub> (mm)	(N)	(N)	Ø (mm)
3.2	760	980	3.3
4.0	1 080	1 580	4.1

UNIT PLANT CERTIFICATES



ISO 9001:2000  
TS 16949

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Engineering & Development

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Your local Scell-it representative is at your disposal should you need to confirm latest information.